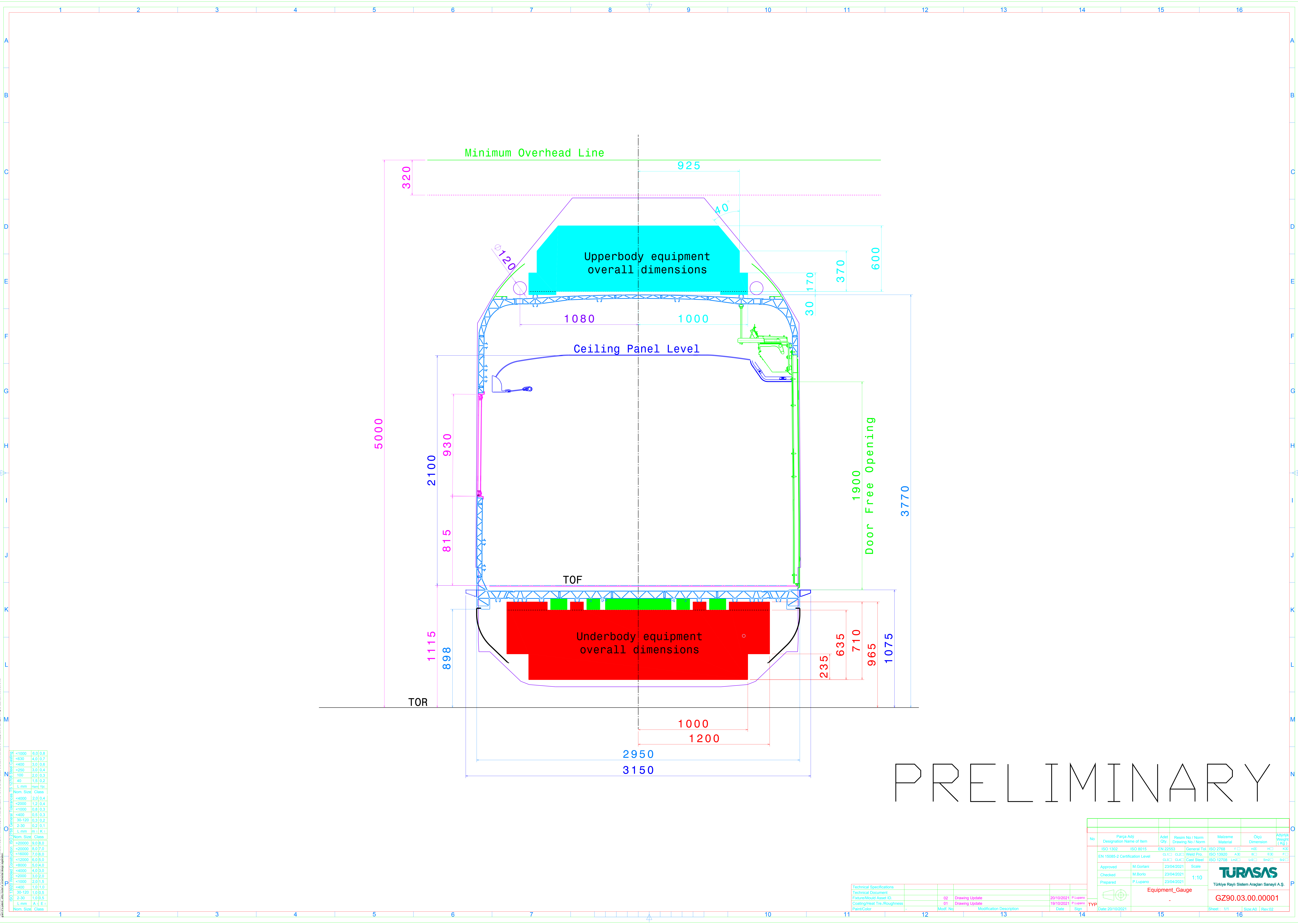




PRELIMINARY

ISO 1302 Surface Texture Symbols	<1000	6.0	0.8
	<630	4.0	0.7
ISO 1302 Surface Texture Symbols	<400	3.0	0.6
	<250	3.0	0.4
ISO 1302 Surface Texture Symbols	190	2.0	0.3
	40	1.5	0.2
ISO 1302 Surface Texture Symbols	L mm	mm	mm
	Nom Size	Class	
ISO 1302 Surface Texture Symbols	<4000	2.0	0.4
	<2000	1.2	0.4
ISO 1302 Surface Texture Symbols	<1000	0.8	0.3
	<400	0.5	0.3
ISO 1302 Surface Texture Symbols	30-120	0.3	0.2
	2-30	0.2	0.1
ISO 1302 Surface Texture Symbols	L mm	mm	mm
	Nom Size	Class	
ISO 1302 Surface Texture Symbols	>20000	9.0	8.0
	>20000	8.0	7.0
ISO 1302 Surface Texture Symbols	>16000	7.0	6.0
	>12000	6.0	5.0
ISO 1302 Surface Texture Symbols	>8000	5.0	4.0
	>4000	4.0	3.0
ISO 1302 Surface Texture Symbols	>2000	3.0	2.0
	>1000	2.0	1.5
ISO 1302 Surface Texture Symbols	<400	1.0	1.0
	30-120	1.0	0.5
ISO 1302 Surface Texture Symbols	2-30	1.0	0.5
	L mm	A	E
ISO 1302 Surface Texture Symbols	Nom Size	Class	

Technical Specifications					
Technical Document					
Feature/Model Asset ID		02	Drawing Update	20/10/2021	P.Lupano
Coating/Heat Tre./Roughness		01	Drawing Update	19/10/2021	P.Lupano
Paint/Color					
Modif. No					
Modification Description					
Date					
Sign					
TYP					

No	Parça Adı	Adet	Resim No / Norm	Malzeme	Olçu	Ağırlık
	Designation Name of Item	Qty.	Drawing No / Norm	Material	Dimension	Weight (Kg)
ISO 1302	ISO 8015	EN 22553	General Tol.	ISO 2768	1:1	mm
EN 15085-2 Certification Level	CL1	CL2	Weld Pro.	ISO 15620	A2	mm
Approved	M.Gorlani	23/04/2021	Scale	ISO 12708	Un2	mm
Checked	M.Borio	23/04/2021	1:10			
Prepared	P.Lupano	23/04/2021				
Equipment_Gauge				TURASAS		
				Türkiye Raylı Sistem Araçları Sanayi A.Ş.		
				GZ90.03.00.00001		
				Sheet : 1/1		
				Size:A0		
				Rev:02		